

Development of a Compacted Cover System to Minimize Net Percolation and Selenium Transport

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Presentation Outline

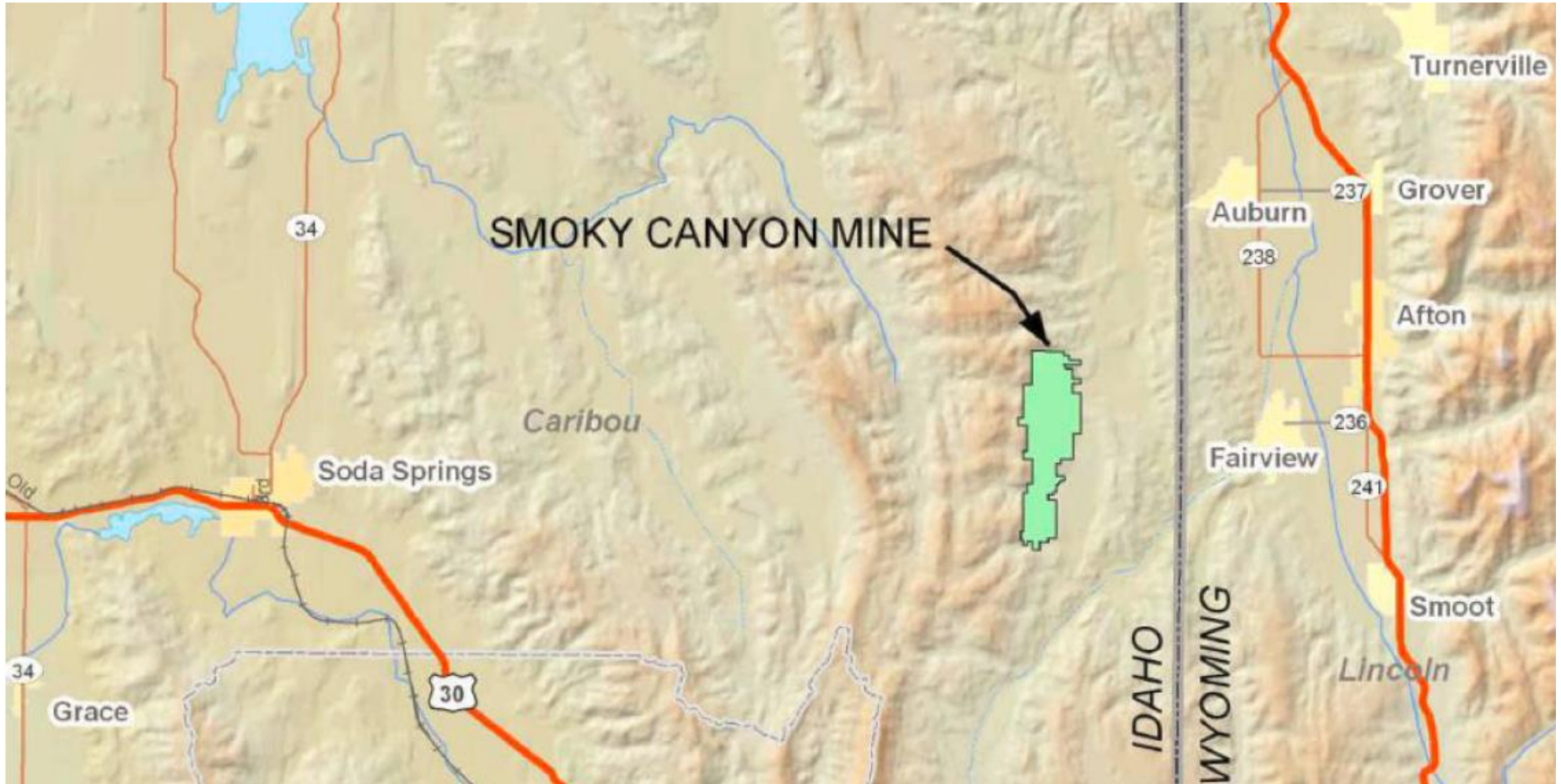
- Smoky Canyon Mine Background
- Deep Dinwoody Cover System Design
- Compaction Field Testing
- Cover System Study Area Construction



Smoky Canyon Mine

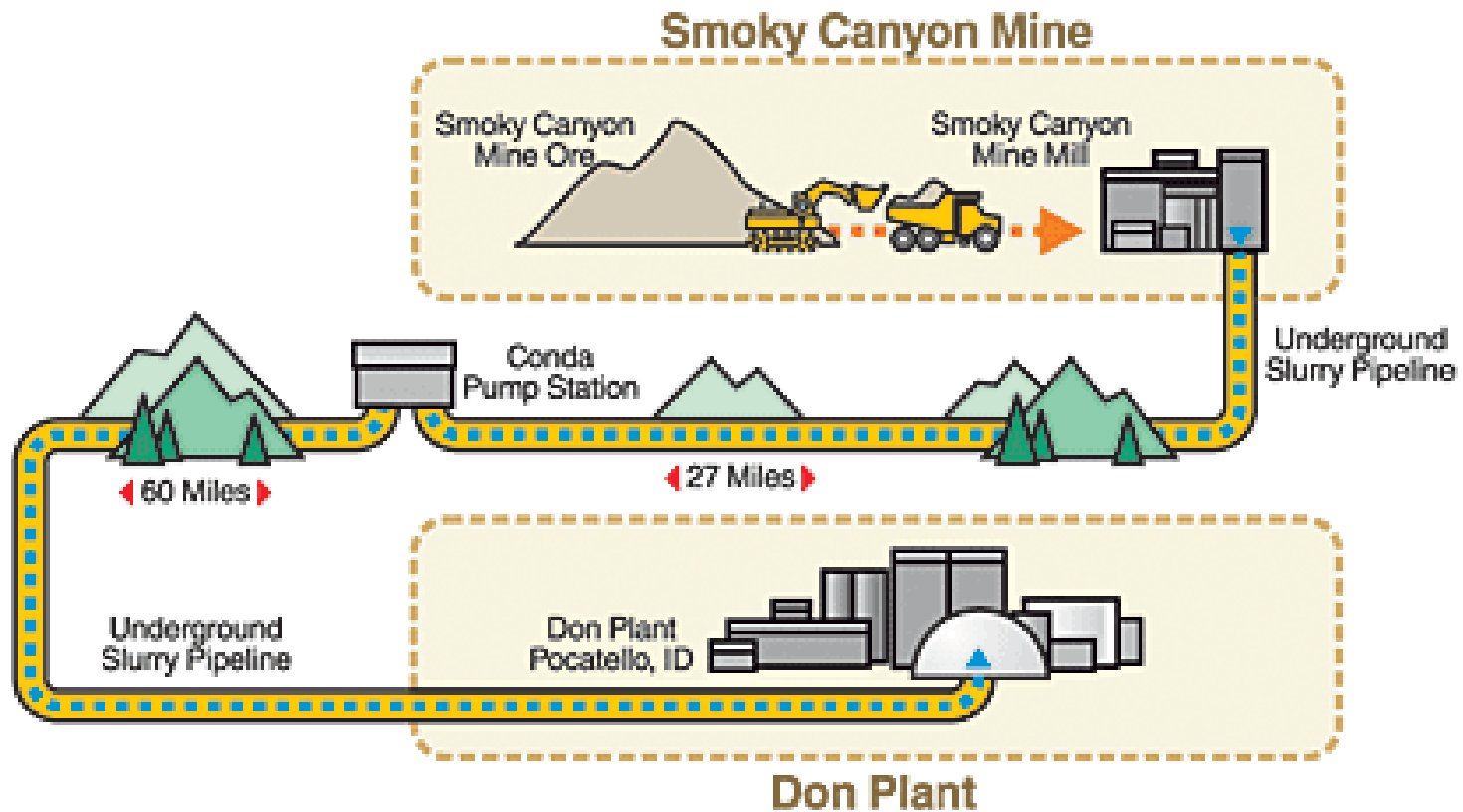
- Phosphate mine located in Southeast Idaho
- Opened in 1983
- Afton, Wyoming is the closest town (1 hour southwest from Jackson Hole)
- 320 Employees at Mine/Mill
- 87 Mile Pipeline to Don Plant in Pocatello
- 450 Employees at Don Plant

Smoky Canyon Mine



Smoky Canyon Mine

How We Mine Phosphate Ore



Smoky Canyon Mine

- +/- 3 MT of Ore mined per year
- 9:1 Strip Ratio (tons:tons)
- 8 Mile Ore Haul (will be 16 soon)
- Current Operations, Future Permitting, CERCLA Site all in one!



Mill/ Shop



Pole Canyon

Sage Creek

South Fork
Sage Creek





We have some Critical Environmental Issues



Deep Dinwoody Cover System

→ Required by Record of Decision to minimize water infiltrating, picking up Selenium in waste dumps, and increasing concentrations of Selenium in Springs.

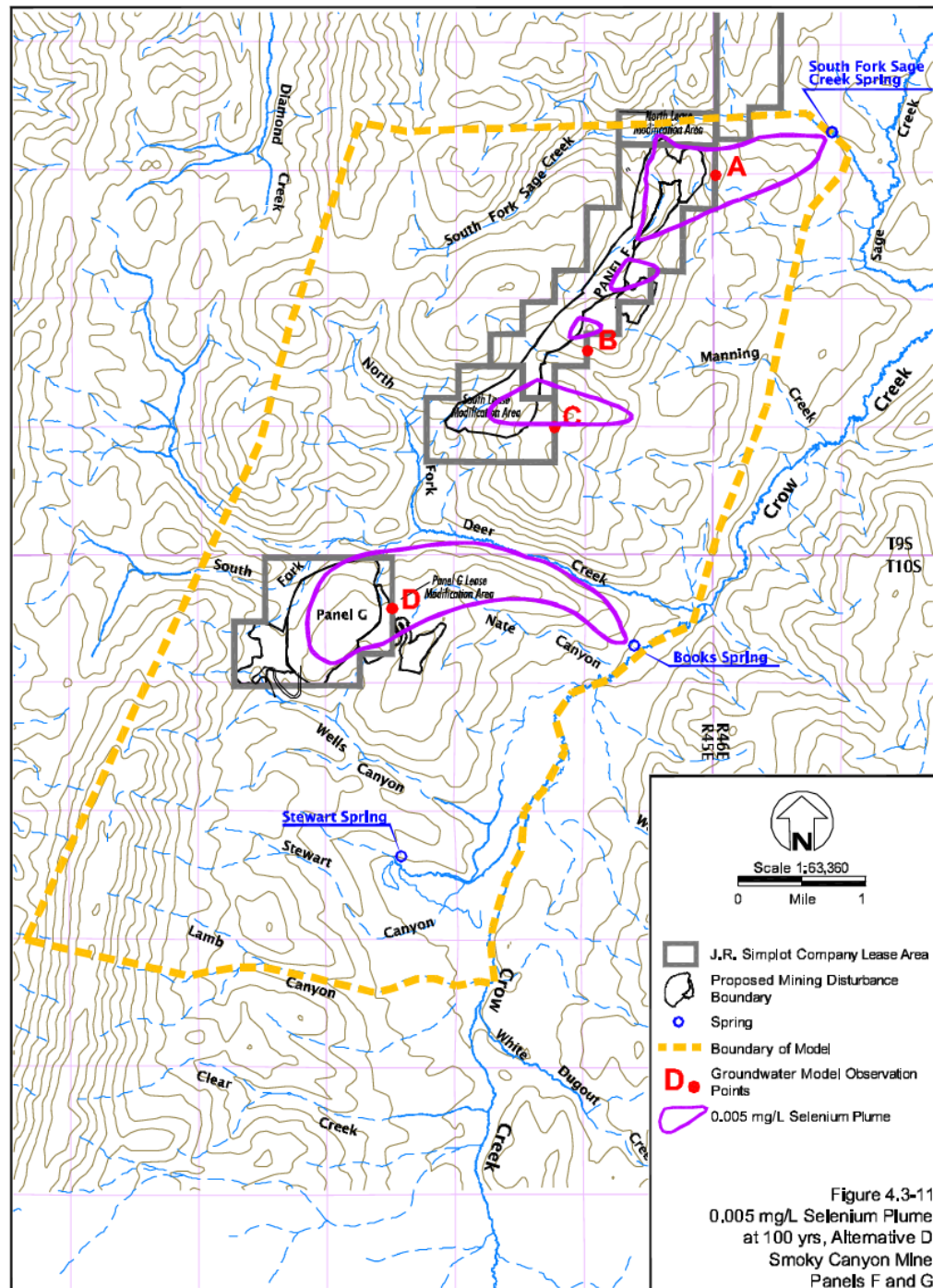
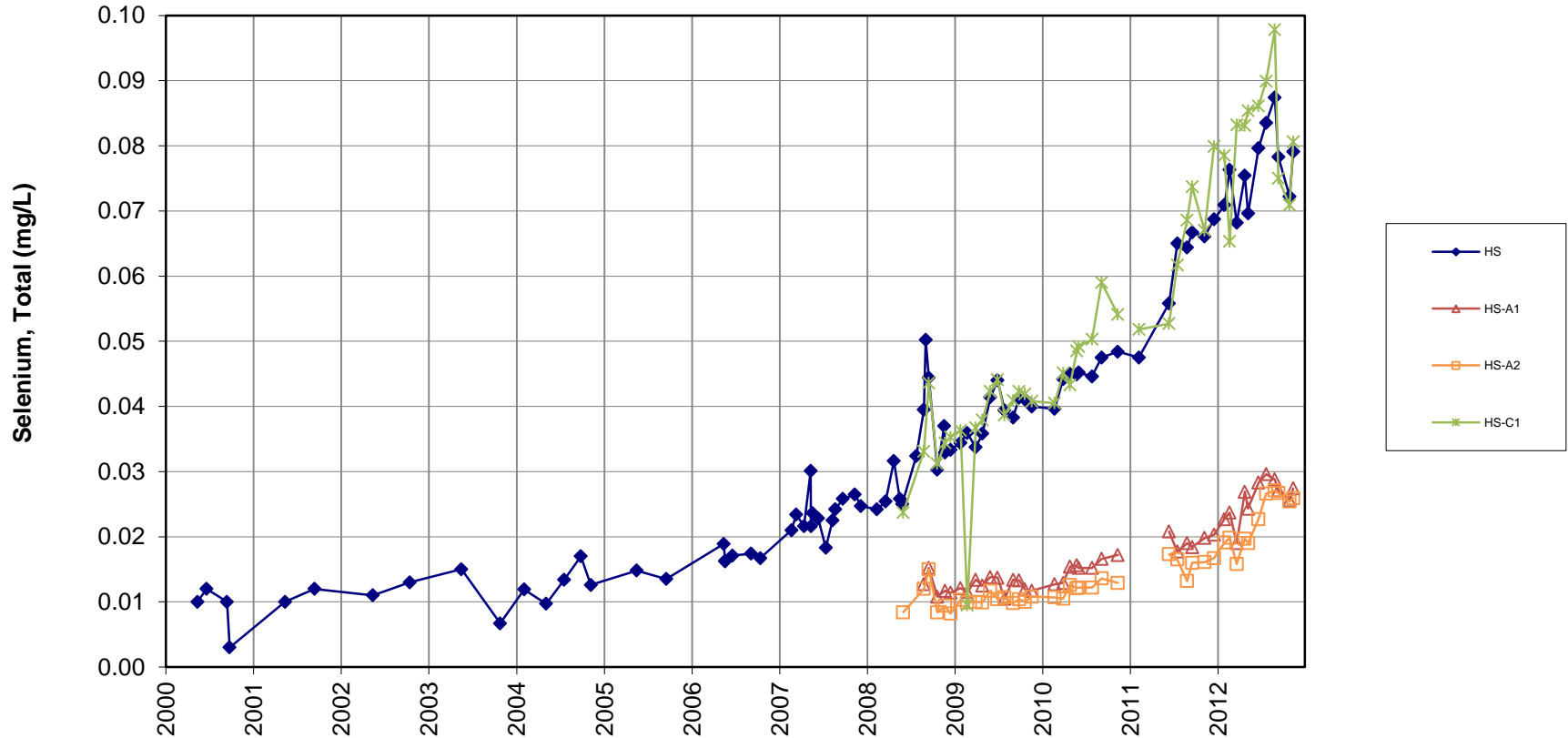


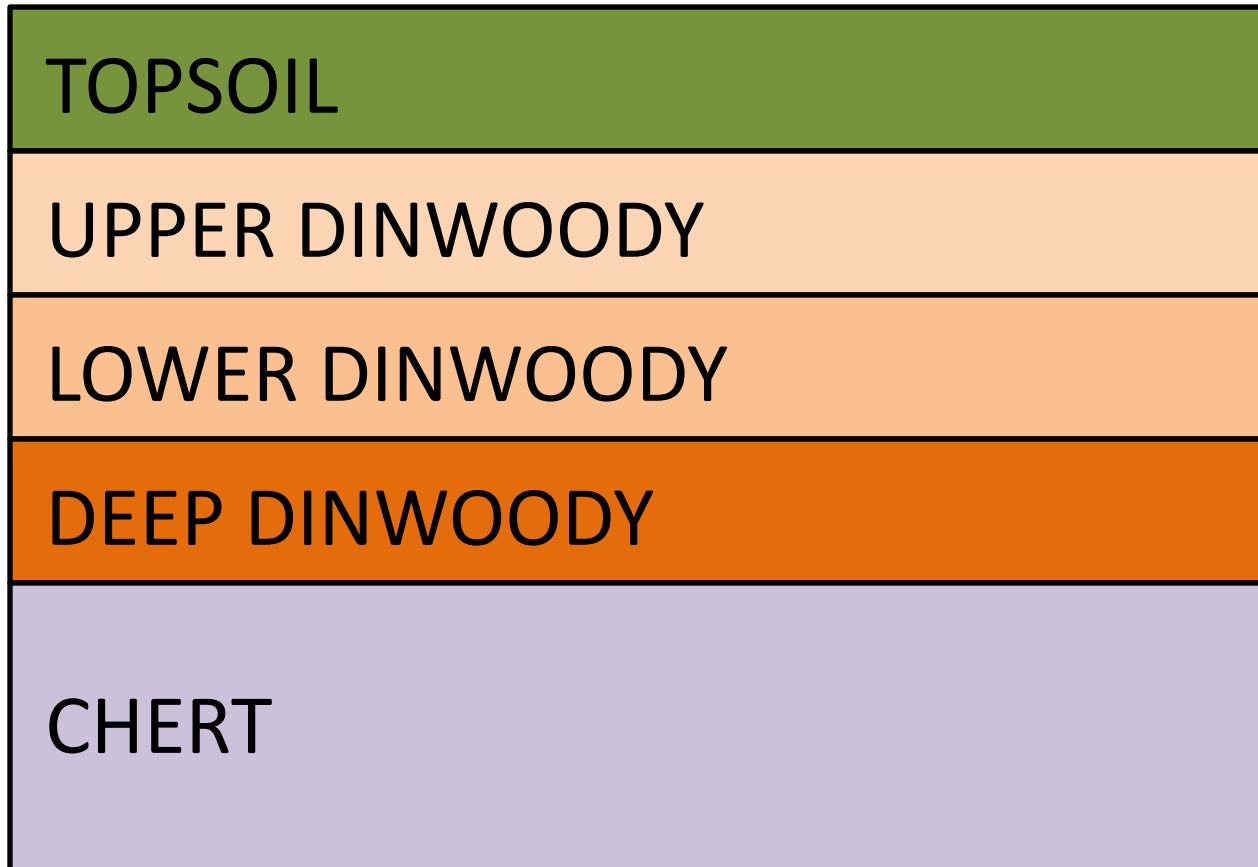
Figure 4.3-11
0.005 mg/L Selenium Plume
at 100 yrs, Alternative D
Smoky Canyon Mine
Panels F and G

Why is this Deep Dinwoody Cap So Important?

Hoopes Spring - detailed sampling locations



Deep Dinwoody Cover System Design

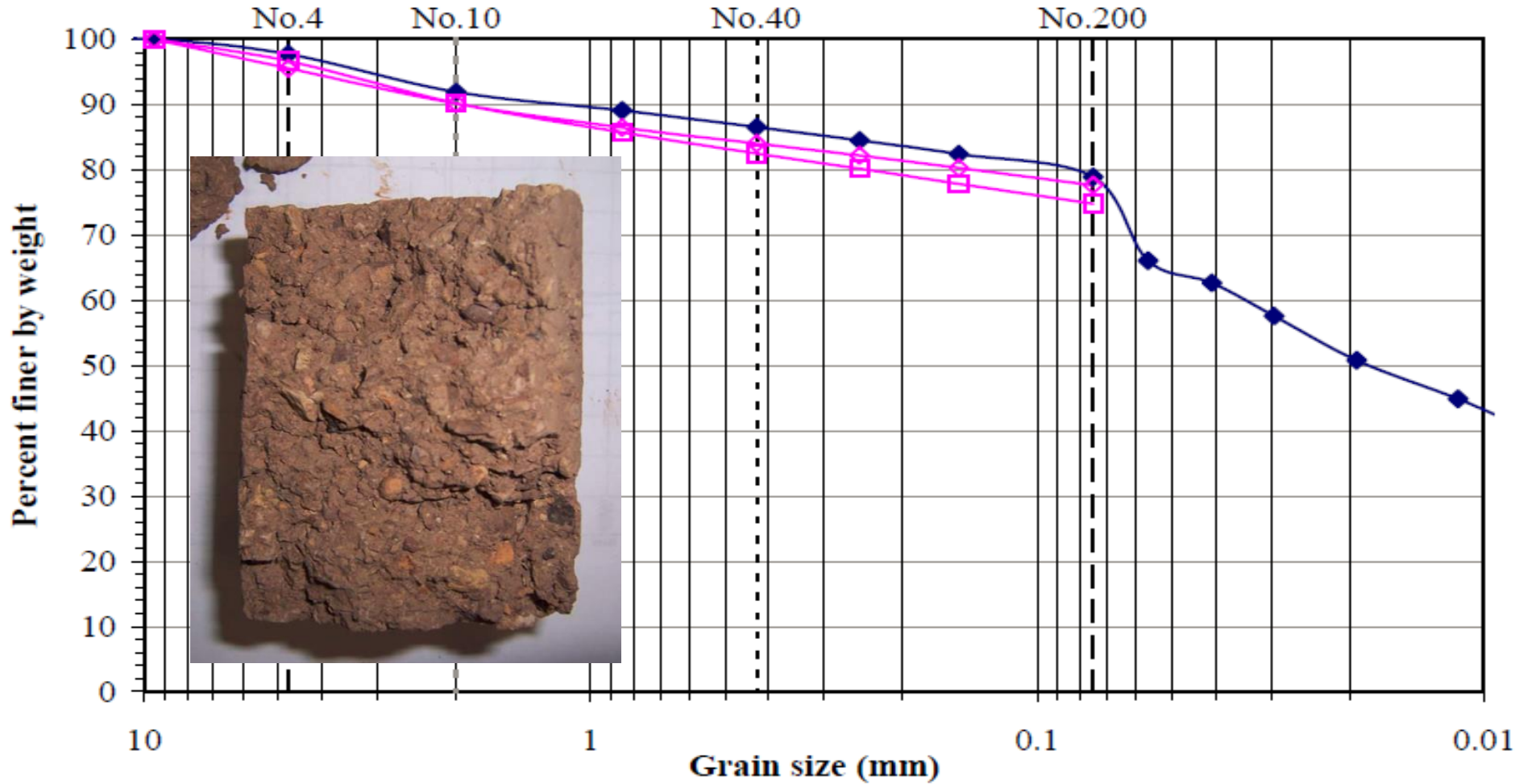


Deep Dinwoody Cover System Design

- Average NP of less than 1 inch/yr predicted
- Deep Dinwoody cover system approved
 - Performance to be demonstrated
- Dinwoody to be installed with an average k_{sat} of 1×10^{-6} cm/s or less



Dinwoody Cover Material



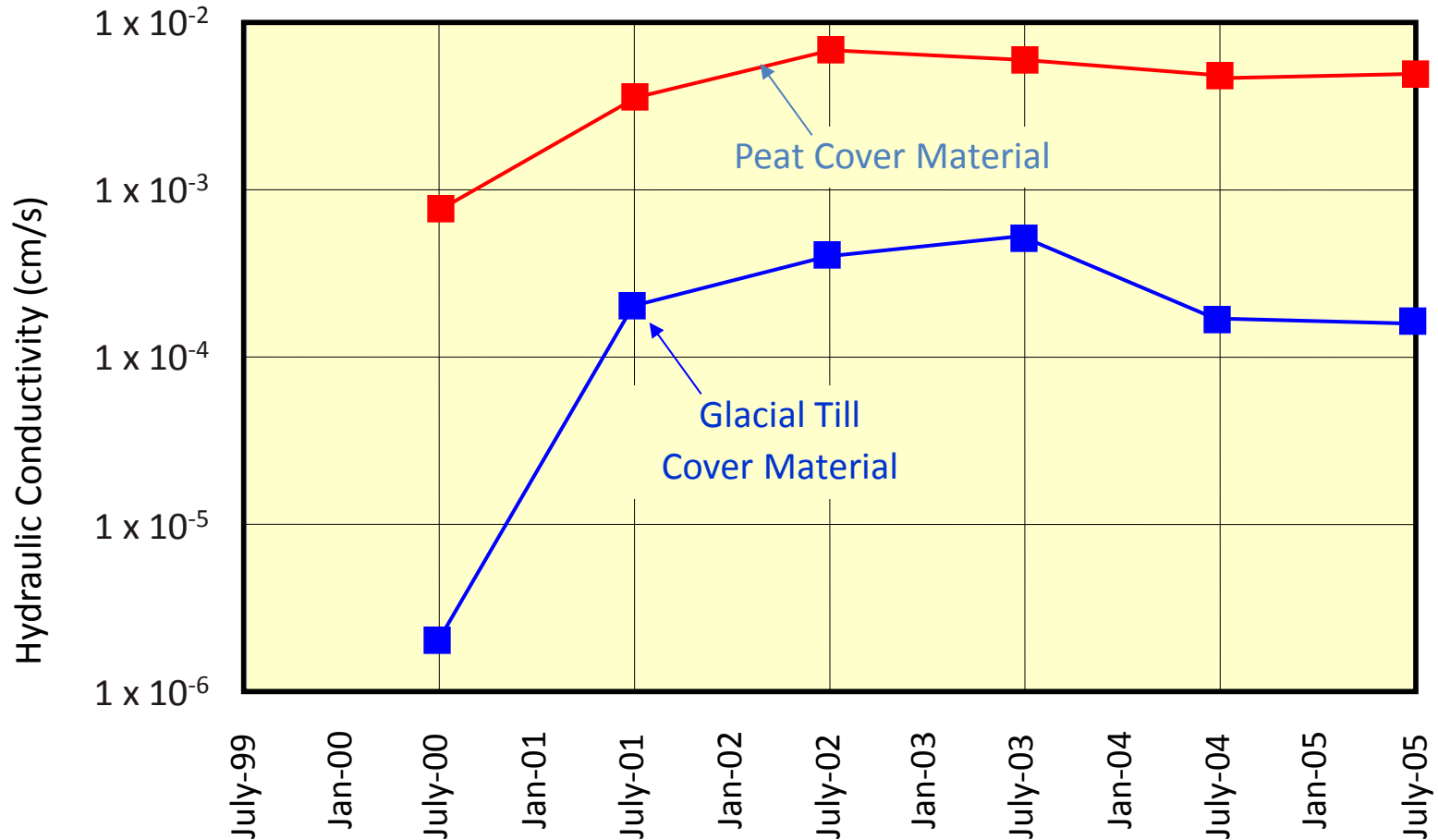
Deep Dinwoody Cover System Design

- Vadose/W Model
- 100 year weather database
- Net Percolation based on hydrogeology and contaminant transport
- Dinwoody → Deep Dinwoody



Field Properties: Change in k_{fs}

Hydraulic Conductivity – Cover Material



Deep Dinwoody Cover System Design

- Dinwoody lifts evolve with time.

TOPSOIL	
UPPER DINWOODY	1×10^{-4} cm/s
LOWER DINWOODY	1×10^{-5} cm/s
DEEP DINWOODY	1×10^{-6} cm/s
CHERT	

Field Trials

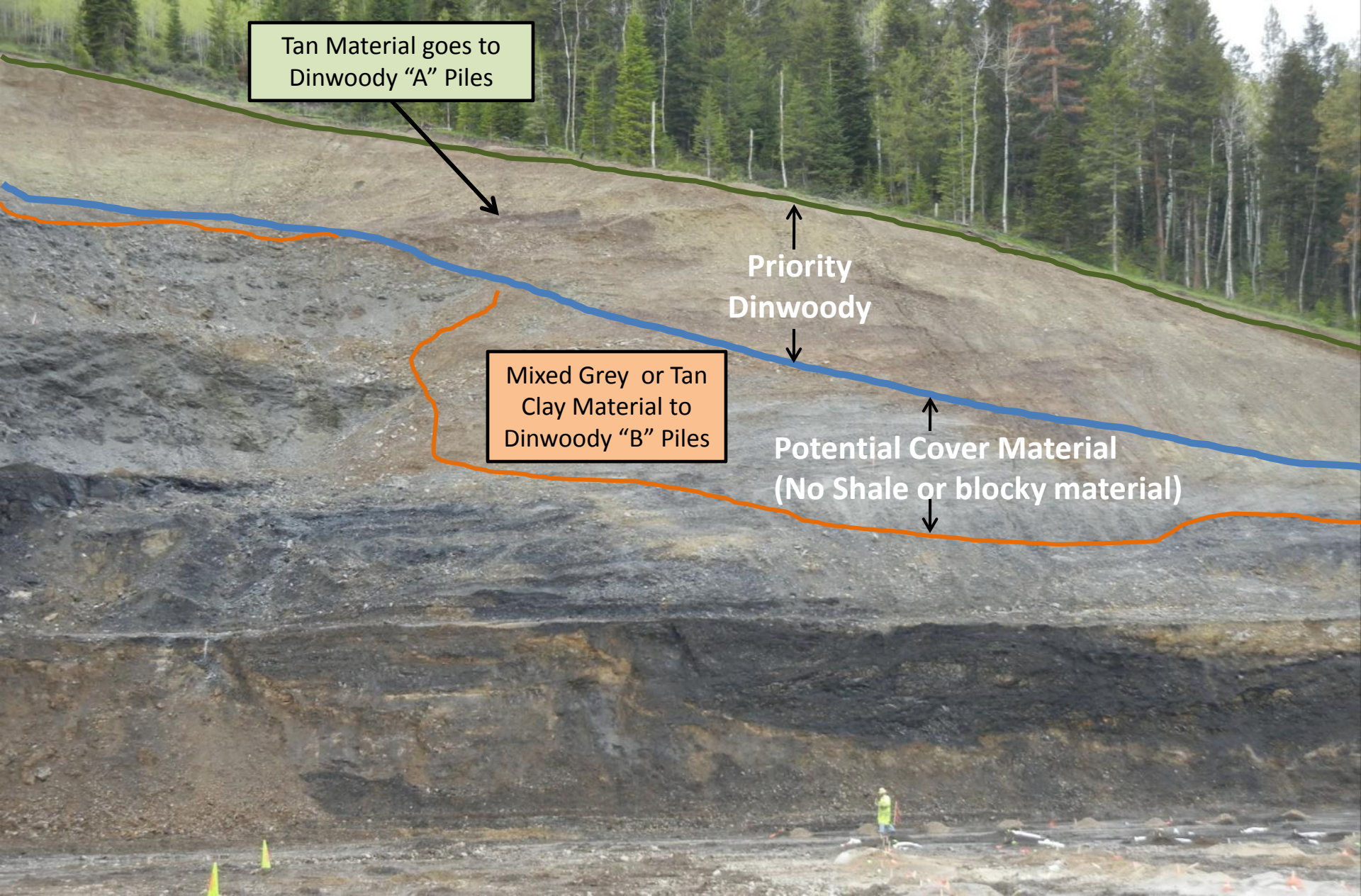
- Mining showed complexities of Dinwoody material



Field Trials

- Coarse rock difficult to identify
- Bottom Dinwoody unweathered and blocky





Tan Material goes to Dinwoody "A" Piles

Priority Dinwoody

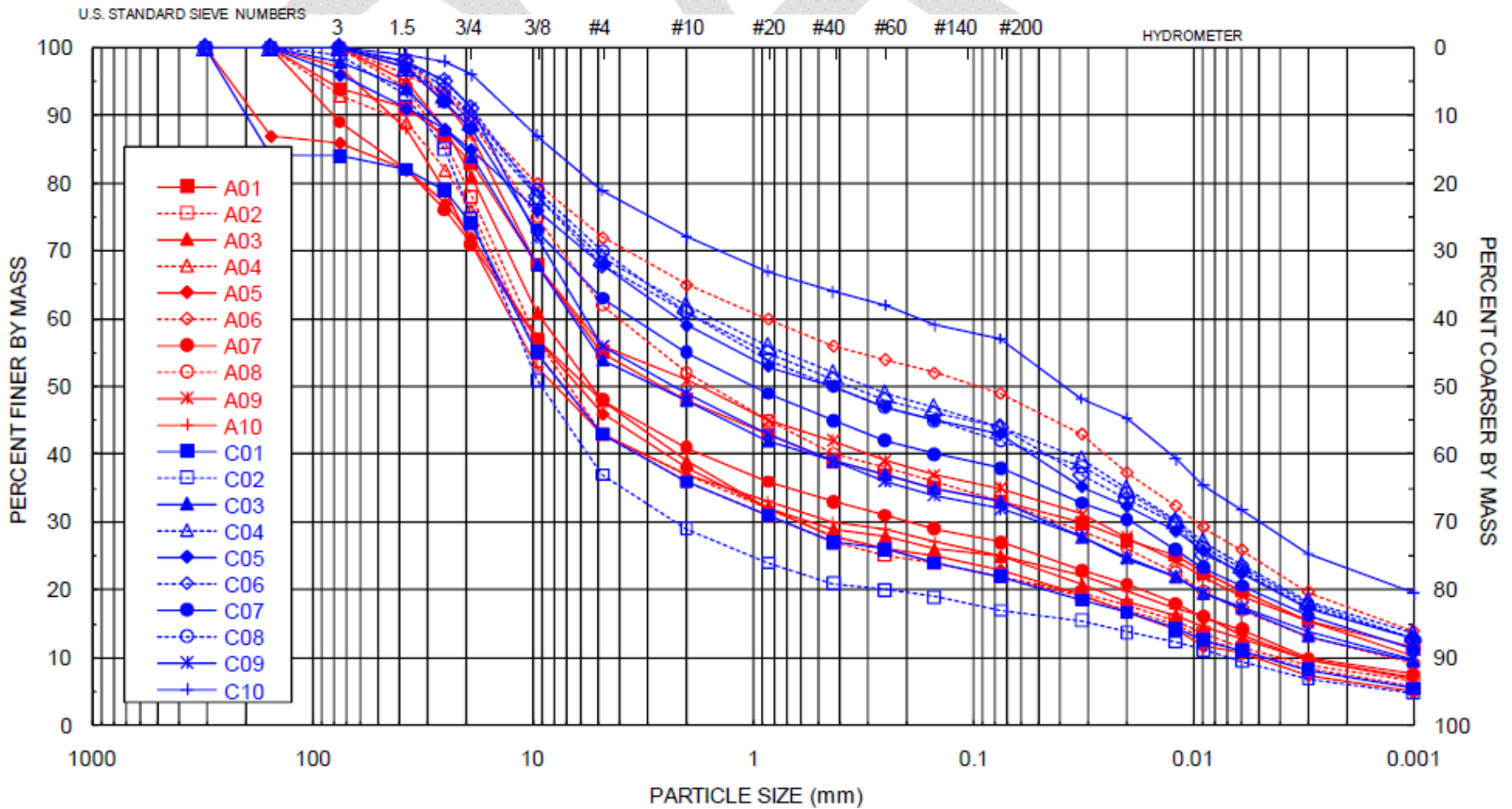
Mixed Grey or Tan Clay Material to Dinwoody "B" Piles

Potential Cover Material (No Shale or blocky material)

Field Trials

- Compaction methods: scraper, sheepsfoot, pneumatic roller





UNIFIED	COBBLES	GRAVEL		SAND			SILT OR CLAY			
		Coarse	Fine	Coarse	Medium	Fine				
USDA	COBBLES	GRAVEL		SAND					SILT	CLAY
				Very coarse	Coarse	Medium	Fine	Very fine		

Field Trials

- Attempt to discover surrogate test
- PSD, Atterberg, borehole permeameter, density
- Material selection, compaction method, BP confirmation





Field Trials

- Pneumatic roller, 4 passes chosen.
 - Geometric mean $K_{\text{sat}} = 5 \times 10^{-7}$ cm/s



Borehole Permeameters



Borehole Permeameters



Field Construction

- Stockpiled moisture content satisfactory
- Moisture conditioning is slow

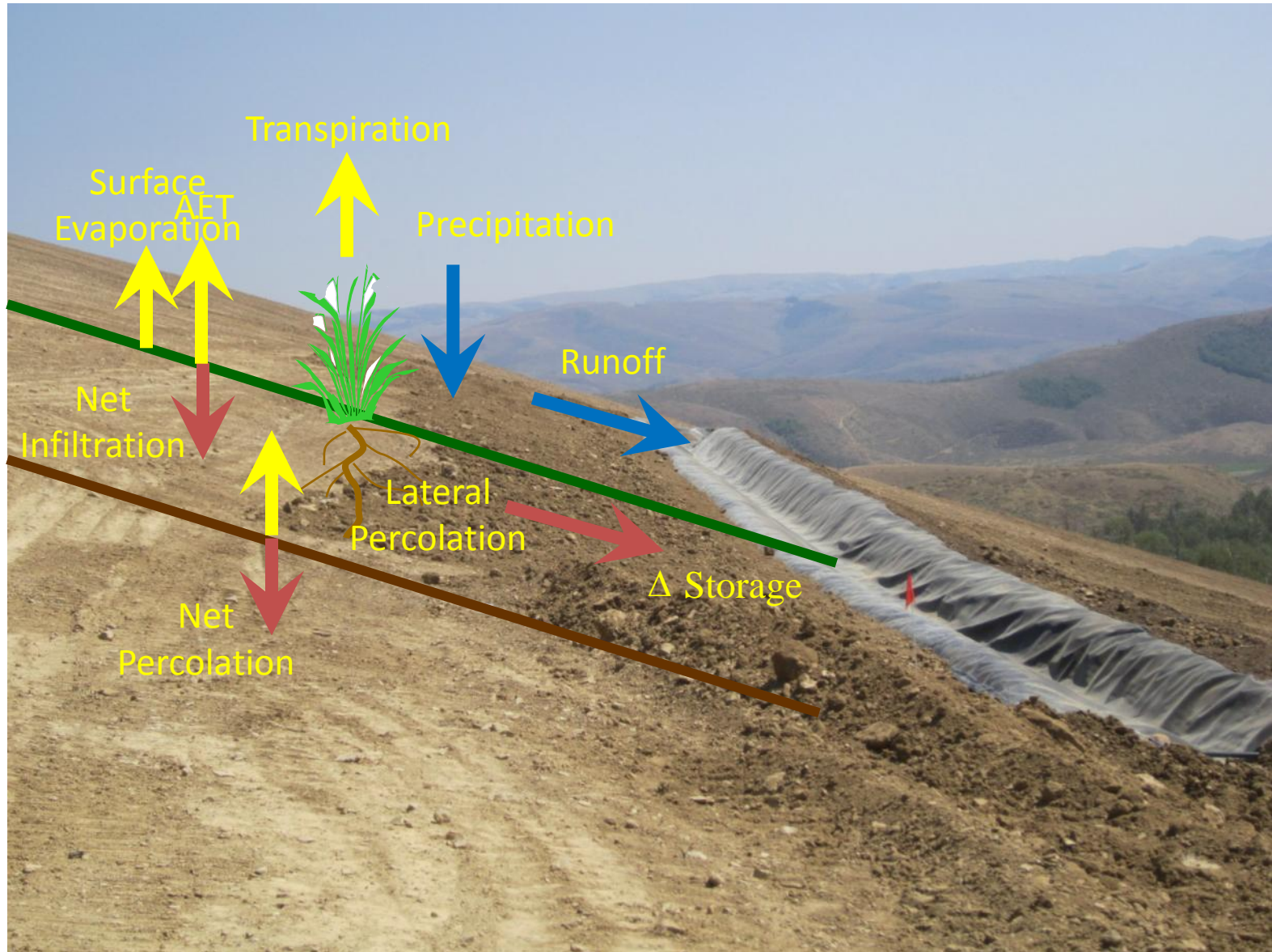


Construction QC

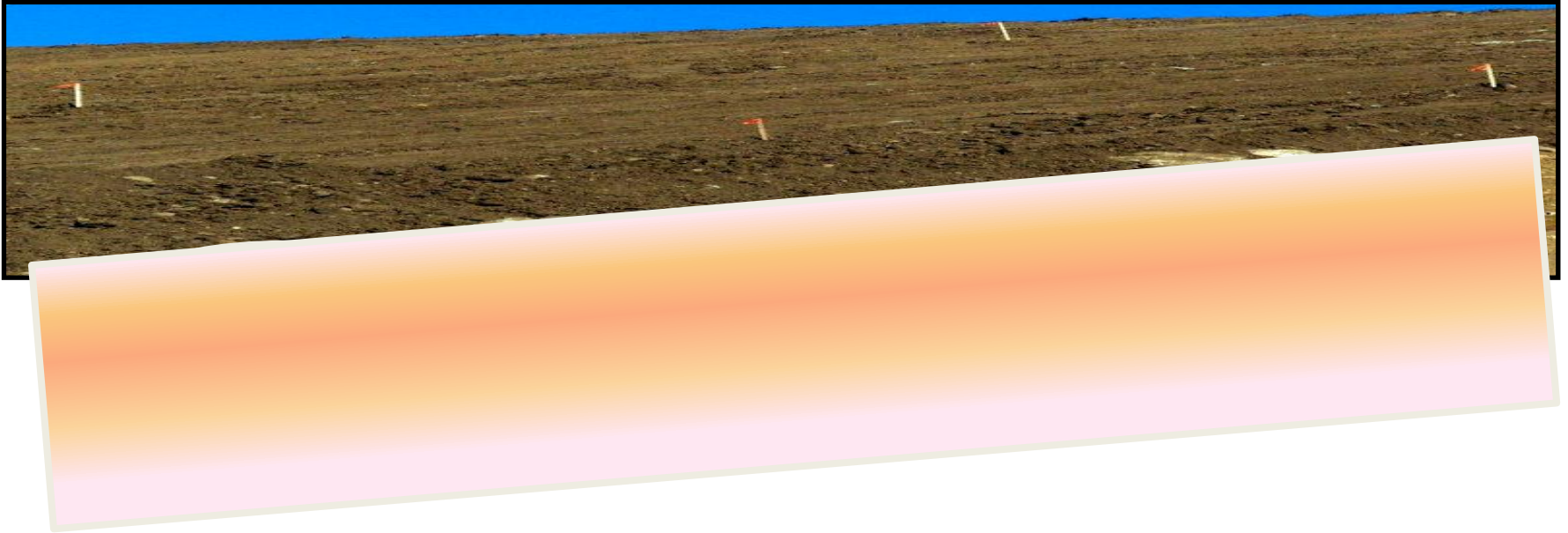
- Visual inspection
- Atterberg
- Moisture content (5/ac)
- Density (5/ac)
- PSD (1/ac)
- Borehole permeameter (1/ac)
- Survey Controls (5/ac)



Water Balance

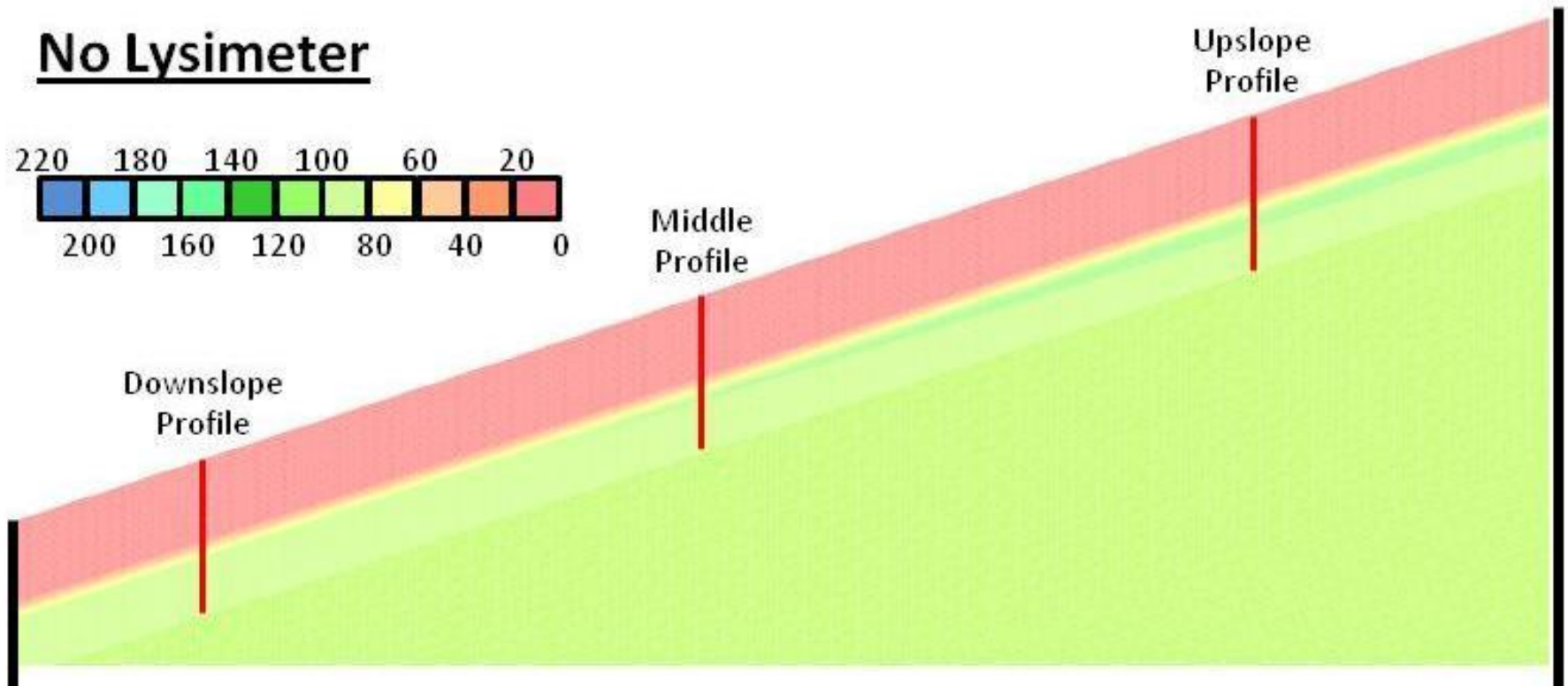


Lysimeter Areal Extent

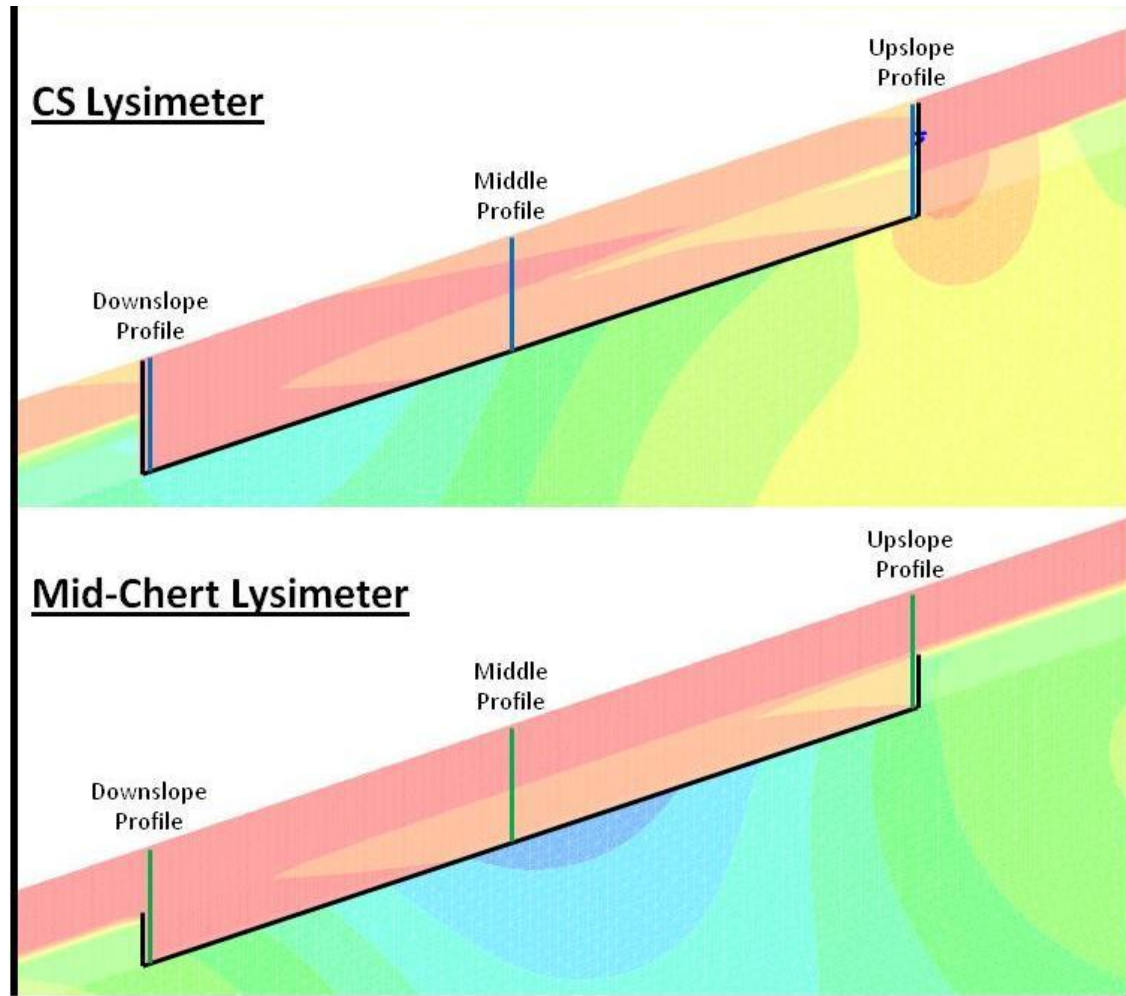


- Small areal extent of lysimeter (e.g. $\sim 0.3\text{m}$): expect high variability
- Increase number of lysimeters: better understanding of variability
- Increase areal extent (e.g. $\sim 2.5\text{m}$ irrigation tank): reduced variability
- Increase areal extent further: “capture” spatial variability
 - Full-scale cover construction equipment
 - Obtain “bulk” net percolation rate
 - Site-specific as to whether spatial variability captured
 - In general, a qualitative assessment of where we are “comfortable”

Lysimeter Design



Lysimeter Design



39

Plan Distance (m)

66



Performance Demonstration

- Photo of Interflow collections









Summary

- Deep Dinwoody cover system designed to minimize net percolation
- Field trials were vital to developing experience and Construction QA/QC standards
- Demonstration site in first year of performance demonstration

Thank you

